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**D4030-041**  
**Job Sheet 186846**



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 1 Ea  |            | 12/7/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | BEB 18-12-20     |
| 100   | Packaging          | 1 pcs |            | 12/7/18  | 0.00      | 0.00    | Packaging1-4          |           | BEB 18-12-20     |
| 110   | HandFinish         | 1 pcs |            | 12/7/18  | 0.00      | 1.03    | HandFinish4           |           | BEB 18-12-20     |
| 120   | QC                 | 1 pcs |            | 12/7/18  | 0.00      | 0.00    | QC5                   |           | BEB 18-12-20     |
| 130   | Packaging          | 1 pcs |            | 12/7/18  | 0.00      | 0.00    | Packaging3-2          |           | 40 DEC 21 2018   |
| 140   | QC21-SA            | 1 Ea  |            | 12/7/18  | 0.00      | 0.00    | QC21                  |           | 9-89 DEC 21 2018 |

### Job BOM

| Part / Item   | Component Name       | Quantity    | Operation             | Container  |
|---------------|----------------------|-------------|-----------------------|------------|
| AN3-14A -15A  | Bolt                 | 4 Ea (4 ea) | 90-Start up Operation | 5130323.   |
| AN3-16A       | Bolt                 | 2 Ea (2 ea) | 90-Start up Operation | 5089276.   |
| AN310-4       | Nut                  | 3 Ea (3 ea) | 90-Start up Operation | 5121225    |
| AN310C4       | Nut                  | 2 Ea (2 ea) | 90-Start up Operation | 5103954-1  |
| AN4-12        | Bolt                 | 3 Ea (3 ea) | 90-Start up Operation | 5113819    |
| AN5-17A       | Bolt                 | 4 Ea (4 ea) | 90-Start up Operation | 5112904.   |
| D2530         | Handle Weldment      | 1 Ea (1 ea) | 90-Start up Operation | *5134558.  |
| D2535         | Spring               | 2 Ea (2 ea) | 90-Start up Operation | 5121157    |
| D2537         | Bushing              | 2 Ea (2 ea) | 90-Start up Operation | 5115452.   |
| D3917-3       | Washer               | 6 Ea (6 ea) | 90-Start up Operation | 5124370    |
| D3953-17      | Gas Spring Spacer    | 2 Ea (2 ea) | 90-Start up Operation | 5117415    |
| D3953-19      | Gas Spring Bracket   | 1 Ea (1 ea) | 90-Start up Operation | 5120145    |
| D3953-21      | Gas Spring Bracket   | 1 Ea (1 ea) | 90-Start up Operation | 5112717    |
| D3953-3       | Gas Spring Stud, Lid | 2 Ea (2 ea) | 90-Start up Operation | 5138740    |
| D3953-7       | Spring Spacer        | 2 Ea (2 ea) | 90-Start up Operation | 5115826.   |
| D3953-9       | Gas Spring Washer    | 2 Ea (2 ea) | 90-Start up Operation | 5115399.   |
| D3969-3       | Spring (Basket Lid)  | 1 Ea (1 ea) | 90-Start up Operation | 5131605    |
| MS21042L3     | Nut                  | 6 Ea (6 ea) | 90-Start up Operation | 3094592.   |
| MS21042L5     | Nut                  | 4 Ea (4 ea) | 90-Start up Operation | 5134686    |
| MS24665-151   | Cotter Pin           | 3 Ea (3 ea) | 90-Start up Operation | 5053951-4. |
| MS24665-300   | Cotter Pin           | 2 Ea (2 ea) | 90-Start up Operation | 5104465    |
| NAS1149C0432R | Washer               | 2 Ea (2 ea) | 90-Start up Operation | 5050052-1  |
| NAS1149F0332P | Washer               | 8 Ea (8 ea) | 90-Start up Operation | 5109991-1  |

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|               |                                |             |                       |
|---------------|--------------------------------|-------------|-----------------------|
| NAS1149F0432P | Washer                         | 6 Ea (6 ea) | 90-Start up Operation |
| NAS1149F0563P | Washer                         | 4 Ea (4 ea) | 90-Start up Operation |
| D3913-041     | Long Basket Base Assembly, 350 | 1 Ea (1 ea) | 110-HandFinish        |
| D3914-041     | Long Basket Lid Assembly (350) | 1 Ea (1 ea) | 110-HandFinish        |

5083558-1  
5067901-2  
5136716  
5136765

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### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3-14A        | 4        | 302       | 0         |
|                       | AN3-16A        | 2        | 68        | 0         |
|                       | AN310-4        | 3        | 195       | 0         |
|                       | AN310C4        | 2        | 80        | 0         |
|                       | AN4-12         | 3        | 149       | 0         |
|                       | AN5-17A        | 4        | 71        | 0         |
|                       | D2530          | 1        | 5         | 0         |
|                       | D2535          | 2        | 47        | 0         |
|                       | D2537          | 2        | 24        | 0         |
|                       | D3917-3        | 6        | 97        | 0         |
|                       | D3953-17       | 2        | 31        | 0         |
|                       | D3953-19       | 1        | 24        | 0         |
|                       | D3953-21       | 1        | 11        | 0         |
|                       | D3953-3        | 2        | 20        | 0         |
|                       | D3953-7        | 2        | 92        | 0         |
|                       | D3953-9        | 2        | 26        | 0         |
|                       | D3969-3        | 1        | 5         | 0         |
|                       | MS21042L3      | 6        | 2,282     | 0         |
|                       | MS21042L5      | 4        | 415       | 0         |
|                       | MS24665-151    | 3        | 115       | 0         |
|                       | MS24665-300    | 2        | 73        | 0         |
|                       | NAS1149C0432R  | 2        | 1,826     | 0         |
|                       | NAS1149F0332P  | 8        | 851       | 0         |
|                       | NAS1149F0432P  | 6        | 668       | 0         |
|                       | NAS1149F0563P  | 4        | 685       | 0         |
| 110-HandFinish        | D3913-041      | 1        | 1         | 0         |
|                       | D3914-041      | 1        | 3         | 0         |

### Part Specifications

Specifications could not be found.

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Container No: S139401



Part: D4030-041

Job No: 186846

Serial No/Batch: S139401

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/20/18